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**CLAIMS:**

1. A process for the activation by oxyfluorination of at least part of a surface of a  
5 solid, which process includes exposing, under selected conditions of temperature  
and pressure and for a selected reaction time, at least part of the surface of the  
material of the solid to an oxyfluorinating atmosphere which is a gas/vapour mixture  
which includes at least one fluorine-containing gas which reacts with the material of  
the exposed surface, at least one oxygen-containing gas which reacts with the  
10 material of the exposed surface, and water vapour, said gases in the oxyfluorinating  
atmosphere acting to oxyfluorinate the exposed surface, thereby to activate it, and  
the water vapour acting to enhance the activation of the exposed surface to enhance  
the amenability of the exposed surface to adhesive bonding to other materials, the  
process including selecting the fluorine-containing gas from the group consisting of  
15 F<sub>2</sub>, XeF<sub>2</sub>, ClF, ClF<sub>3</sub>, BrF, BrF<sub>3</sub>, BrF<sub>5</sub>, IF<sub>7</sub>, OF<sub>2</sub>, O<sub>2</sub>F<sub>2</sub> and mixtures of any two or more  
thereof.

2. A process as claimed in Claim 1, in which the enhancement of the activation  
of the exposed surface acts to enhance the amenability of the exposed surface to  
20 adhesive bonding to other materials.

3. A process as claimed in Claim 1 or Claim 2, which includes selecting the solid  
material which is subjected to activation by fluorination from the group consisting of  
polymeric materials having constituents which are confined to carbon and hydrogen,  
25 elastomeric materials having constituents which are confined to carbon and

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hydrogen, polymeric materials having constituents which are not confined to carbon and hydrogen and which include, in addition to carbon and hydrogen, other atomic species as constituents, elastomeric materials having constituents which are not  
5 confined to carbon and hydrogen and which include, in addition to carbon and hydrogen, other atomic species as constituents, carbon, glasses, metals, metalloids, wood, leather, cotton, wool, ceramics, asbestos and blends and mixtures thereof.

4. A process as claimed in Claim 3, which includes selecting the solid material  
10 which is subjected to activation by oxyfluorination from the group of materials consisting of polymeric materials, elastomeric materials and mixtures of any two or more thereof.

5. A process as claimed in Claim 4, which includes selecting the solid material  
15 which is subjected to activation by oxyfluorination from the group of materials having constituents which are confined to carbon and hydrogen.

6. A process as claimed in Claim 4, which includes selecting the solid material  
20 which is subjected to activation by oxyfluorination from the group of materials having constituents which are not confined to carbon and hydrogen and which include, in addition to carbon and hydrogen, other atomic species as constituents.

7. A process as claimed in Claim 3, which includes selecting the solid material  
which is subjected to activation by oxyfluorination from the group of materials

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consisting of carbon, glasses, metals, metalloids and mixtures of any two or more thereof.

5 8. A process as claimed in Claim 7, which includes selecting carbon as the material which is subjected to activation by oxyfluorination.

9. A process as claimed in Claim 7, which includes selecting the solid material which is subjected to activation by oxyfluorination from metals and metalloids which  
10 are members of the group consisting of mild steel, low carbon steel, stainless steel and mixtures or alloys of any two or more thereof.

10. A process as claimed in Claim 9, which includes selecting mild steel or low carbon steel as the solid material which is subjected to activation by oxyfluorination.

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11. A process as claimed in any one of the preceding claims, which includes selecting the fluorine-containing gas which reacts with the exposed surface from the group consisting of molecular fluorine, fluorinated noble gases, fluorohalogens, oxides of fluorine, and mixtures of any two or more thereof.

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12. A process as claimed in any one of the preceding claims, which includes selecting the oxygen-containing gas which reacts with the exposed surface from molecular oxygen, ozone and mixtures thereof.

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13. A process as claimed in any one of the preceding claims, which includes diluting the oxyfluorinating atmosphere with a diluent gas which is inert to the exposed surface and inert to the other constituents of the oxyfluorinating atmosphere, and does not react therewith.

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14. A process as claimed in Claim 13, which includes selecting the inert gas from the group consisting of nitrogen, the noble gases and mixtures of any two or more thereof.

15. A process as claimed in Claim 14, which includes selecting the inert gas from the group consisting of helium, argon, carbon dioxide, molecular nitrogen and mixtures of any two or more thereof.

15 16. A process as claimed in any one of the preceding claims, which includes using, as the oxyfluorinating atmosphere, a gas/vapour mixture of molecular fluorine, molecular oxygen and water vapour.

17. A process as claimed in Claim 16, which includes diluting the oxyfluorinating atmosphere, using molecular nitrogen as a diluent.

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18. A process as claimed in any one of the preceding claims, which includes subjecting the oxyfluorinating atmosphere to ultra-violet radiation before the exposing of the solid material to the oxyfluorinating atmosphere is ended.

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19. A process as claimed in Claim 18, in which the subjecting of the oxyfluorinating atmosphere to ultra-violet radiation is prior to the exposing of the solid material to the oxyfluorinating atmosphere.

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20. A process as claimed in Claim 18 or Claim 19, in which the subjecting of the oxyfluorinating atmosphere to ultra-violet radiation is during the exposing of the solid material to the oxyfluorinating atmosphere.

10 21. A process as claimed in any one of the preceding claims, which includes exposing the solid material to a said oxyfluorinating atmosphere in which the fluorine-containing gas includes molecular fluorine at a partial pressure of 0.01 – 200 kPa.

15 22. A process as claimed in any one of the preceding claims, which includes exposing the solid material to the oxyfluorinating atmosphere for a period of 0.10 seconds – 10 hours, at a total pressure of the oxyfluorinating atmosphere of 0.1 – 500 kPa with the surface of the solid material and the oxyfluorinating atmosphere at a temperature at which the solid material has a surface which is stable.

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23. A process as claimed in Claim 22, which includes exposing the solid material to the oxyfluorinating atmosphere at a total pressure of 1 – 200 kPa, and at a said temperature which is above 0°C, for a period of 0.1 seconds – 1 hour.

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24. A process as claimed in Claim 23, which includes exposing the solid material to the oxyfluorinating atmosphere at a pressure 5 – 150 kPa and at a said temperature which is 20 – 100°C, for a period of 1 second – 10 minutes.

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25. A process as claimed in any one of the preceding claims, which includes exposing the solid material to a said oxyfluorinating atmosphere which, in addition to its comprising a fluorine-containing gas, an oxygen-containing gas and water vapour, includes at least one further reactive constituent selected from the group consisting of halogens other than fluorine, interhalogen compounds and mixture of any two or more thereof.

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26. A process as claimed in any one of the preceding claims, which includes exposing the solid material to a said oxyfluorinating atmosphere having a fluorine-containing gas content of 0.1 – 99% by volume.

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27. A process as claimed in Claim 26, which includes exposing the solid material to a said oxyfluorinating atmosphere having a fluorine-containing gas content of 1 – 30% by volume.

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28. A process as claimed in Claim 26 or Claim 27, which includes exposing the solid material to a said oxyfluorinating atmosphere in which the fluorine-containing gas forms 5 – 20% by volume and the oxygen-containing gas forms 5 – 95% by volume.

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29. A process as claimed in any one of Claim 26 – 28 inclusive, which includes exposing the solid material to a said oxyfluorinating atmosphere which has a relative humidity of 0.1 – 99%.

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30. A process as claimed in Claim 29, which includes exposing the solid material to a said oxyfluorinating atmosphere which has a relative humidity of 30-90%.

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31. A process as claimed in Claim 29, which includes exposing the solid material to a said oxyfluorinating atmosphere which has a relative humidity of 50 – 80%.

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32. A process as claimed in any one of the preceding claims, which includes exposing the solid material to the oxyfluorinating atmosphere until the surface concentration of fluorine of said exposed surface has been increased by at least 0.01  $\mu\text{g}/\text{cm}^2$ .

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33. A process as claimed in Claim 32, which includes exposing the solid material to the oxyfluorinating atmosphere until the surface concentration of fluorine of said exposed surface has been increased by 0.01 – 50  $\mu\text{g}/\text{cm}^2$ .

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34. A process as claimed in any one of the preceding claims, which includes, prior to the exposing of the solid material to the oxyfluorinating atmosphere, degreasing the exposed surface.

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35. A process as claimed in any one of the preceding claims, which includes exposing the solid material to the oxyfluorinating atmosphere in a reaction chamber in a reaction vessel, and which includes flushing the reaction chamber by means of the oxyfluorinating atmosphere prior to the exposing of the solid material to the oxyfluorinating atmosphere.

36. A process as claimed in Claim 1, substantially as described herein.

37. An oxyfluorinated product whenever produced by the process of any one of Claims 1 – 37 inclusive.

38. A product as claimed in Claim 38, substantially as described herein.

**ART 34 AMDT**

AMENDED SHEET